

SKF Technical Bulletin

VKBA 6781 and VKBA 7213



BMW 1 (F20/21), 2 Convertible (F23), 2 Coupe (F22, F87), 3 (F30, F80), 3 Gran Turismo (F34), 3 Touring (F31), 4 Convertible (F33, F83), 4 Coupe (F32, F82), 4 Gran Coupe (F36)



Mandatory replacement of the screws included in the Wheel bearing kits!



SKF kit	OE Nb
VKBA 6781 & VKBA 7213	31 20 6 794 850, 31 20 6 857 230, 31 20 6 867 256, 31 20 6 876 840

The above-mentioned wheel bearing kits are mounted to the front steering knuckle with four screws.

SKF is offering 2 versions VKBA 6781 and VKBA 7213 with screws having different thread pitches, which are fully interchangeable and usable for old and new models.

VKBA 6781



Pitch: M12x1,50

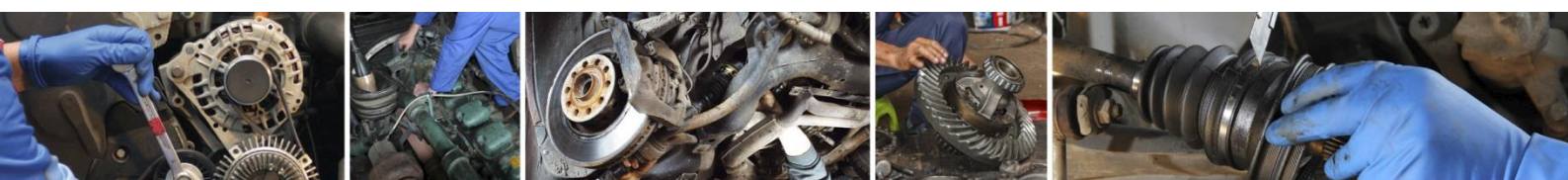
VKBA 7213



Pitch: M12x1,25

WARNING:

- Always check the OE tightening torque specifications
- The use of wrong screws will destroy the threads and this can result in the loss of the wheel!



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When installing the new SKF wheel bearing kits, it is mandatory to use the supplied screws to ensure that the correct thread pitch is matching between the screws and bearing.

Always follow the Mounting instructions:

- It is recommended to install the screws first by hand and then finish tightening to specified torque using a torque wrench
- Never use an impact wrench for tightening of the screws
- Always check the OE tightening torque specifications

VKBA 6781



Pitch: M12x1,50

VKBA 7213



Pitch: M12x1,25

 [Click here to watch SKF technical videos on Youtube](#)

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VKBA 6781



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